



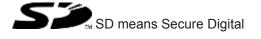
Safety relays

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Introduction	4
Validity of documentation	4
Using the documentation	4
Definition of symbols	4
Safety	5
Intended use	5
Safety regulations	5
Safety assessment	5
Use of qualified personnel	6
Warranty and liability	6
Disposal	6
For your safety	6
Unit features	7
Safety features	7
Block diagram/terminal configuration	8
Types: DC	8
Type: AC	8
Function Description	9
Operating modes	9
Timing diagram	10
Installation	11
Wiring	11
Preparing for operation	12
Operation	14
Status indicators	14
Faults - Interference	15
Dimensions in mm	15
Technical details	16
Safety characteristic data	31
Supplementary data	32
Service life graph	32
Order reference	33
EC declaration of conformity	33

Introduction

Validity of documentation

This documentation is valid for the product PNOZ XV3. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

Definition of symbols

Information that is particularly important is identified as follows:



DANGER!

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



WARNING!

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



CAUTION!

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



NOTICE

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.



INFORMATION

This gives advice on applications and provides information on special features

Safety

Intended use

The safety relay PNOZ XV3 provides a safety-related interruption of a safety circuit.

The safety relay meets the requirements of EN 60947-5-1, EN 60204-1 and VDE 0113-1 and may be used in applications with

- ▶ E-STOP pushbuttons
- Safety gates
- Light grids and safety switches with detection of shorts across contacts

The following is deemed improper use in particular:

- Any component, technical or electrical modification to the product
- Use of the product outside the areas described in this manual
- Use of the product outside the technical details (see Technical details [4] 16]).



NOTICE

EMC-compliant electrical installation

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

Safety regulations

Safety assessment

Before using a unit it is necessary to perform a safety assessment in accordance with the Machinery Directive.

Functional safety is guaranteed for the product as a single component. However, this does not guarantee the functional safety of the overall plant/machine. In order to achieve the required safety level for the overall plant/machine, define the safety requirements for the plant/machine and then define how these must be implemented from a technical and organisational standpoint.

Use of qualified personnel

The products may only be assembled, installed, programmed, commissioned, operated, maintained and decommissioned by competent persons.

A competent person is a qualified and knowledgeable person who, because of their training, experience and current professional activity, has the specialist knowledge required. To be able to inspect, assess and operate devices, systems and machines, the person has to be informed of the state of the art and the applicable national, European and international laws, directives and standards.

It is the company's responsibility only to employ personnel who

- Are familiar with the basic regulations concerning health and safety / accident prevention,
- Have read and understood the information provided in this description under "Safety"
- Have a good knowledge of the generic and specialist standards applicable to the specific application.

Warranty and liability

All claims to warranty and liability will be rendered invalid if

- The product was used contrary to the purpose for which it is intended
- Damage can be attributed to not having followed the guidelines in the manual
- Operating personnel are not suitably qualified
- Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

Disposal

- In safety-related applications, please comply with the mission time T_M in the safety-related characteristic data.
- When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

For your safety

The unit meets all the necessary conditions for safe operation. However, please note the following:

Note for overvoltage category III: If voltages higher than low voltage (>50 VAC or >120 VDC) are present on the unit, connected control elements and sensors must have a rated insulation voltage of at least 250 V.

Unit features

- Positive-guided relay outputs:
 - 3 safety contacts (N/O), instantaneous
 - 2 safety contacts (N/O), delay-on de-energisation
- Connection options for:
 - E-STOP pushbuttons
 - Safety gate limit switches
 - Start buttons
 - Light grids and safety switches with detection of shorts across contacts
- Delay time fixed or selectable
- Possible to cancel delay time
- LED display for:
 - Supply voltage
 - Switch state of the safety contacts
 - Start circuit
- See order reference for unit types

Safety features

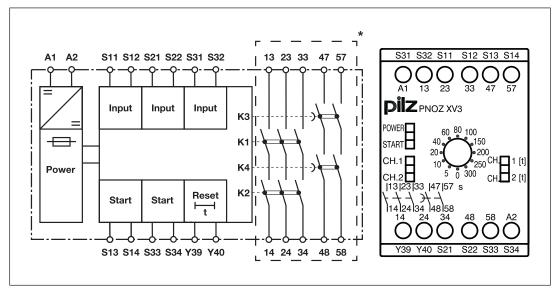
The safety relay meets the following safety requirements:

- The circuit is redundant with built-in self-monitoring.
- The safety function remains effective in the case of a component failure.
- The correct opening and closing of the safety function relays is tested automatically in each on-off cycle.

Block diagram/terminal configuration

Types: DC

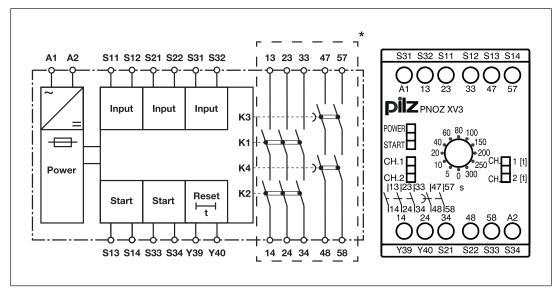
U_B: 24 DC; Order no. 774540, 774542, 774544, 774545, 774547, 774548



^{*}Insulation between the non-marked area and the relay contacts: Basic insulation (over-voltage category III), Protective separation (overvoltage category II)

Type: AC

U_B: 24 VAC; Order no. 774541



^{*}Insulation between the non-marked area and the relay contacts: Basic insulation (over-voltage category III), Protective separation (overvoltage category II)

Function Description

The safety relay PNOZ XV3 provides a safety-oriented interruption of a safety circuit. When supply voltage is supplied the "POWER" LED is lit. The unit is ready for operation when the reset circuit Y39-Y40 and the start circuit S13-S14 are closed.

- Input circuit is closed (e.g. E-STOP pushbutton not operated):
 - The "START" LED is lit.
 - The LEDs "CH.1", "CH.1 [t]", "CH.2" and "CH.2 [t]" are lit.
 - Safety contacts 13-14, 23-24, 33-34, 47-48 and 57-58 are closed. The unit is active.
 - The "START" LED goes out.
- Input circuit is opened (e.g. E-STOP pushbutton operated):
 - The LEDs "CH.1" and "CH.2" go out.
 - Safety contacts 13-14, 23-24 and 33-34 are opened redundantly.
 - Safety contacts 47-48 and 57-58 open after the delay time has elapsed.
 - The LEDs "CH.1 [t]" and "CH.2 [t]" go out.

Before the unit can be restarted, the delay time must have elapsed and the unit must again be ready for operation.

Set delay time:

On units with selectable delay time, the delay time of the safety contacts 47-48 and 57-58 can be set on the front of the unit using a screwdriver.

Reset function:

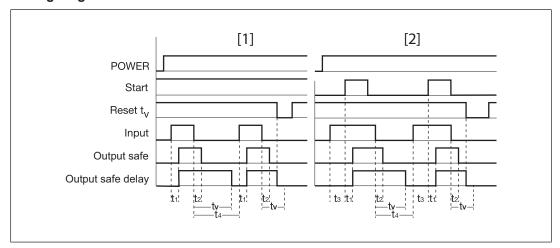
The delay time cycle can be ended prematurely by opening the reset circuit Y39-Y40. For this purpose, one N/C contact is connected between Y39-Y40 instead of a link.

Operating modes

- Single-channel operation: No redundancy in the input circuit, earth faults in the start and input circuit are detected.
- Dual-channel operation without detection of shorts across contacts: Redundant input circuit, detects PNOZ XV3
 - earth faults in the start and input circuit,
 - short circuits in the input circuit.
- Dual-channel operation with detection of shorts across contacts: Redundant input circuit, detects PNOZ XV3
 - earth faults in the start and input circuit,
 - short circuits in the input circuit,
 - Shorts across contacts in the input circuit.
- Automatic start: Unit is active once the input circuit has been closed.
- Monitored start: Unit is active once the input circuit is closed and once the start circuit is closed after the waiting period has elapsed (see Technical details [44 16]).
- Increase in the number of available contacts by connecting contact expander modules or external contactors/relays.

PNOZ XV3 PILZ

Timing diagram



Legend

Power: Supply voltage

Start: Start circuit

▶ Reset t_v: Reset circuit

Input: Input circuit

Output safe: Safety contacts, instantaneous

Output safe delay: Safety contacts, delayed

[1]: Automatic start

[2]: Monitored start

t₁: Switch-on delay

t₂: Delay-on de-energisation

▶ t₃: Waiting period with a monitored start

t₄: Recovery time

t_v: Delay time



NOTICE

At the latest, the delay-on de-energisation safety contacts open after the set delay time + 50 ms + 15% of the set value, even in the case of a component failure.

Installation

- The unit should be installed in a control cabinet with a protection type of at least IP54.
- Use the notch on the rear of the unit to attach it to a DIN rail (35 mm).
- When installed vertically: Secure the unit by using a fixing element (e.g. retaining bracket or end angle).

Wiring

Please note:

- Information given in the "Technical details [16]" must be followed.
- Delivery status of units with screw terminals: Link between S11-S12 (dual-channel input circuit) and link between Y39-Y40 (reset circuit)
- Outputs 13-14, 23-24, 33-34 are instantaneous safety contacts, outputs 47-48, 57-58 are delay-on de-energisation safety contacts.
- To prevent contact welding, a fuse should be connected before the output contacts (see Technical details [16]).
- Calculation of the max. cable length I_{max} in the input circuit:

$$I_{max} = \frac{R_{lmax}}{R_{l} / km}$$

 R_{lmax} = max. overall cable resistance (see Technical details [16]) R_{l} / km = cable resistance/km

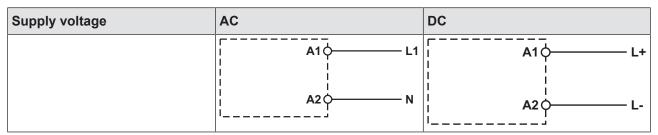
- Use copper wire that can withstand 60/75 °C.
- Sufficient fuse protection must be provided on all output contacts with capacitive and inductive loads.
- Do not switch low currents using contacts that have been used previously with high currents.
- When connecting magnetically operated, reed proximity switches, ensure that the max. peak inrush current (on the input circuit) does not overload the proximity switch.
- The power supply must comply with the regulations for extra low voltages with protective electrical separation (SELV, PELV) in accordance with VDE 0100, Part 410.
- Ensure the wiring and EMC requirements of EN 60204-1 are met.

Important for detection of shorts across contacts:

As this function for detecting shorts across contacts is not failsafe, it is tested by Pilz during the final control check. If there is a danger of exceeding the cable length, we recommend the following test once the unit is installed:

- 1. Unit ready for operation (output contacts closed)
- 2. Short circuit the test terminals S22, S32 for detecting shorts across the inputs.
- 3. The unit's fuse must be triggered and the output contacts must open. Cable lengths in the scale of the maximum length can delay the fuse triggering for up to 2 minutes.
- Reset the fuse: Remove the short circuit and switch off the supply voltage for approx. 1 minute.

Preparing for operation



Input circuit	Single-channel	Dual-channel
E-STOP without detection of shorts across contacts	S12 0 S12 0 S21 S11 0 S22 S32 0 S31 0	\$11 \$1 \$7 \$1 \$7 \$1 \$7 \$1 \$1 \$1 \$1 \$1 \$1 \$1 \$1 \$1 \$1 \$1 \$1 \$1
E-STOP with detection of shorts across contacts		S22 0 S1 7-1 S22 0 S11 S32 0 S12 S31 0 S21
Safety gate without detection of shorts across contacts	S12 0 S1 S12 0 S1 S22 S32 0 S31 0	S11 O S1 S2 S12 O S22 S12 O S32 O S32 O
Safety gate with detection of shorts across contacts		S31 \$ \$1 \$2 \$2 \$ \$1 \$2 \$22 \$ \$22 \$ \$22 \$ \$3 \$ \$1 \$ \$2 \$ \$2
Light guard or safety switch, detection of shorts across contacts via ESPE (only when U_B = 24 VDC)		\$21 \$22 \$4 V DC \$22 \$32 \$32 GND



NOTICE

With single-channel wiring the safety level of your machine/plant may be lower than the safety level of the unit (see Safety characteristic data).



NOTICE

Operation with a light guard or safety switch

It must not be possible to switch off the supply voltage for the PNOZ XV3 separately from the supply voltage for the light guard or safety switch.

Start circuit	E-STOP wiring Safety gate without start-up test	Safety gate with start-up test
Automatic start	S33 ¢ S34 ¢ S13 ¢ S14 ¢	\$33 \$34 \$14 \$14 \$51 \$14 \$51 \$51 \$51 \$51 \$51 \$51 \$51 \$51 \$51 \$51
Monitored start	S33 0 S34 0 S13 0 S14 0	

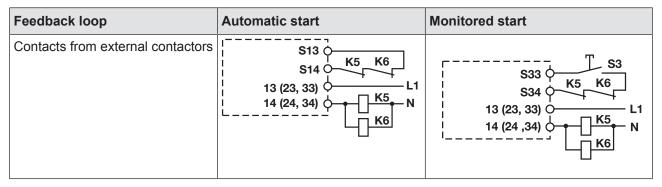


NOTICE

In the event of an automatic start:

The unit starts up automatically when the safeguard is reset, e.g. when the E-STOP pushbutton is released. Use external circuit measures to prevent an unexpected restart.

Reset delay time	Without reset	With reset
Link or N/C contact	Y39 \$\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	Y39 O



Legend

S1/S2: E-STOP/safety gate switch

S3: Reset button

: Switch operated

B: Gate open

▶ I : Gate closed



INFORMATION

With automatic start, S33 and S34 must not be linked; with monitored start, S13 and S14 must not be linked.

Operation

When the relay outputs are switched on, the mechanical contact on the relay cannot be tested automatically. Depending on the operational environment, measures to detect the non-opening of switching elements may be required under some circumstances.

When the product is used in accordance with the European Machinery Directive, a check must be carried out to ensure that the safety contacts on the relay outputs open correctly. Open the safety contacts (switch off output) and start the device again, so that the internal diagnostics can check that the safety contacts open correctly

- for SIL CL 3/PL e at least 1x per month
- for SIL CL 3/PL d at least 1x per year



NOTICE

The safety function should be checked after initial commissioning and each time the plant/machine is changed. The safety functions may only be checked by qualified personnel.

Status indicators

LEDs indicate the status and errors during operation:



LED on

POWER

Supply voltage is present.

START

Start circuit is closed.

O CH.1

Safety contacts of channel 1 are closed.

–<u>∕</u>⊙– CH.2

Safety contacts of channel 2 are closed.

Channel 3 safety contacts are closed.

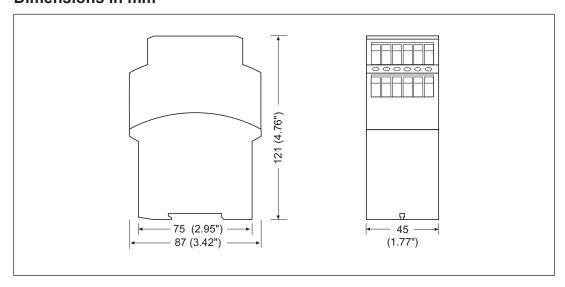
CH.2 [t]

Channel 4 safety contacts are closed.

Faults - Interference

- Earth fault: The supply voltage fails and the safety contacts open. Once the cause of the respective fault has been rectified and the supply voltage is switched off for approx. 1 minute, the unit is ready for operation again.
- Contact malfunctions: If the contacts have welded, reactivation will not be possible after the input circuit has opened.
- ▶ LED "POWER" does not light: Short circuit or no supply voltage.
- In the case of an error, the delay-on de-energisation contacts may open before the delay time has elapsed.

Dimensions in mm



Technical details

Order no. 774540 - 774542

See below for more order numbers

General	774540	774541	774542
Approvals	CCC, CE, EAC (Eurasian), TÜV, cULus Listed	CCC, CE, EAC (Eurasian), TÜV	CCC, CE, EAC (Eurasian), TÜV, cULus Listed
Electrical data	774540	774541	774542
Supply voltage			
Voltage	24 V	24 V	24 V
Kind	DC	AC	DC
Voltage tolerance	-15 %/+10 %	-15 %/+10 %	-15 %/+10 %
Output of external power supply (AC) Output of external	-	7 VA	- 45W
power supply (DC)	4,5 W	-	4,5 W
Frequency range AC	-	50 - 60 Hz	-
Residual ripple DC	160 %	-	160 %
Duty cycle	100 %	100 %	100 %
Max. inrush current impulse			
Current pulse, A1	5 A	5 A	5 A
Pulse duration, A1	1 ms	1 ms	1 ms
Inputs	774540	774541	774542
Number	2	2	2
Voltage at			
Input circuit DC	24 V	24 V	24 V
Start circuit DC	24 V	24 V	24 V
Feedback loop DC	24 V	24 V	24 V
Current at			
Input circuit DC	35 mA	35 mA	35 mA
Start circuit DC	50 mA	50 mA	50 mA
Feedback loop DC	3,5 mA	3,5 mA	3,5 mA
Min. input resistance at power-on	135 Ohm	135 Ohm	135 Ohm

Inputs	774540	774541	774542
Max. overall cable resistance RImax			
Single-channel at UB DC	100 Ohm	_	100 Ohm
Single-channel at UB AC	_	100 Ohm	_
Dual-channel without detection of shorts across contacts at UB DC	100 Ohm	_	100 Ohm
Dual-channel without detection of shorts across contacts at UB AC	_	100 Ohm	_
Dual-channel with de- tection of shorts across contacts at UB DC	10 Ohm	_	10 Ohm
Dual-channel with de- tection of shorts across contacts at UB AC	_	10 Ohm	
Relay outputs	774540	774541	774542
Number of output contacts			
Safety contacts (N/O), instantaneous	3	3	3
Safety contacts (N/O), delayed	2	2	2
Max. short circuit current IK	1 kA	1 kA	1 kA
Utilisation category			
In accordance with the standard	EN 60947-4-1	EN 60947-4-1	EN 60947-4-1
Utilisation category of safety contacts			
AC1 at	240 V	240 V	240 V
Min. current	0,01 A	0,01 A	0,01 A
Max. current	8 A	8 A	8 A
Max. power	2000 VA	2000 VA	2000 VA
DC1 at	24 V	24 V	24 V
Min. current	0,01 A	0,01 A	0,01 A
Max. current	8 A	8 A	8 A
Max. power	200 W	200 W	200 W

Relay outputs	774540	774541	774542
Utilisation category of safety contacts delayed			
AC1 at	240 V	240 V	240 V
Min. current	0,01 A	0,01 A	0,01 A
Max. current	8 A	8 A	8 A
Max. power	2000 VA	2000 VA	2000 VA
DC1 at	24 V	24 V	24 V
Min. current	0,01 A	0,01 A	0,01 A
Max. current	8 A	8 A	8 A
Max. power	200 W	200 W	200 W
Utilisation category			
In accordance with the standard	EN 60947-5-1	EN 60947-5-1	EN 60947-5-1
Utilisation category of safety contacts			
AC15 at	230 V	230 V	230 V
Max. current	5 A	5 A	5 A
DC13 (6 cycles/min) at	24 V	24 V	24 V
Max. current	7 A	7 A	7 A
Utilisation category of safety contacts delayed			
AC15 at	230 V	230 V	230 V
Max. current	5 A	5 A	5 A
DC13 (6 cycles/min) at	24 V	24 V	24 V
Max. current	7 A	7 A	7 A
Utilisation category in accordance with UL			
Voltage	240 V AC G. P.	_	240 V AC G. P.
With current	8 A	_	8 A
Voltage	24 V DC Resistive	_	24 V DC Resistive
With current	5 A	_	5 A
Pilot Duty	C300, R300	_	C300, R300
External contact fuse protection, safety contacts			
In accordance with the standard	EN 60947-5-1	EN 60947-5-1	EN 60947-5-1
Max. melting integral	240 A ² s	240 A ² s	240 A²s
Blow-out fuse, quick	10 A	10 A	10 A
Blow-out fuse, slow	6 A	6 A	6 A
Blow-out fuse, gG	10 A	10 A	10 A
Circuit breaker 24V AC/DC, characteristic B/C	6 A	6 A	6 A
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Relay outputs	774540	774541	774542
External contact fuse pro- tection, delayed safety contacts			
Max. melting integral	240 A ² s	240 A ² s	240 A ² s
Blow-out fuse, quick	10 A	10 A	10 A
Blow-out fuse, slow	6 A	6 A	6 A
Blow-out fuse, gG	10 A	10 A	10 A
Circuit breaker 24 V AC/DC, characteristic B/C	6 A	6 A	6 A
Contact material	AgSnO2 + 0,2 μm Au	AgSnO2 + 0,2 μm Au	AgSnO2 + 0,2 μm Au
Conventional thermal	774540	774541	774542
current while loading	114040	1 1 404 1	114044
several contacts			
Ith per contact at UB AC;			
AC1: 240 V, DC1: 24 V			
Conv. therm. current with 1 contact	_	7 A	_
Conv. therm. current with 2 contacts	_	5 A	_
Conv. therm. current with 3 contacts	_	4 A	_
Conv. therm. current with 4 contacts	_	3,5 A	_
Conv. therm. current with 5 contacts	_	3 A	_
Ith per contact at UB DC; AC1: 240 V, DC1: 24 V			
Conv. therm. current with 1 contact	8 A	_	8 A
Conv. therm. current with 2 contacts	6,8 A	_	6,8 A
Conv. therm. current with 3 contacts	5,5 A	_	5,5 A
Conv. therm. current with 4 contacts	4,8 A	_	4,8 A
Conv. therm. current with 5 contacts	4,3 A	_	4,3 A

Times	774540	774541	774542
Switch-on delay			
With automatic start			
typ.	350 ms	350 ms	350 ms
With automatic start			
max.	650 ms	650 ms	650 ms
With automatic start	205	205	205
after power on typ.	385 ms	385 ms	385 ms
With automatic start after power on max.	700 ms	700 ms	700 ms
With monitored start			
typ.	35 ms	35 ms	35 ms
With monitored start			
max.	70 ms	70 ms	70 ms
Delay-on de-energisation			
With E-STOP typ.	15 ms	15 ms	15 ms
With E-STOP max.	30 ms	30 ms	30 ms
With power failure typ.	85 ms	85 ms	85 ms
With power failure max	. 200 ms	200 ms	200 ms
Recovery time at max. switching frequency 1/s			
After E-STOP	50 ms +tv	50 ms +tv	50 ms +tv
After power failure	250 ms	250 ms	250 ms
Delay time tv	0,1 s, 0,5 s, 1 s, 2 s, 4 s, 6 s, 8 s, 10 s, 15 s, 20 s, 25 s, 30 s	0,3 s, 5 s, 10 s, 20 s, 40 s, 60 s, 80 s, 100 s, 150 s, 200 s, 250 s, 300 s	0,1 s, 0,2 s, 0,3 s, 0,4 s, 0,5 s, 0,6 s, 0,7 s, 0,8 s, 1 s, 1,5 s, 2 s, 3 s
Time accuracy	-15% / +15% +50 ms	-15% / +15% +50 ms	-15% / +15% +50 ms
Repetition accuracy	2 %	2 %	2 %
Waiting period with a			
monitored start	300 ms	300 ms	300 ms
Min. start pulse duration with a monitored start	30 ms	30 ms	30 ms
Supply interruption before			
de-energisation	20 ms	20 ms	20 ms
Simultaneity, channel 1 and 2 max.	∞	∞	∞
Environmental data	774540	774541	774542
Climatic suitability	EN 60068-2-78	EN 60068-2-78	EN 60068-2-78
Ambient temperature			
Temperature range	-10 - 55 °C	-10 - 55 °C	-10 - 55 °C
Storage temperature			
Temperature range	-40 - 85 °C	-40 - 85 °C	-40 - 85 °C
Climatic suitability			
Humidity	93 % r. h. at 40 °C	93 % r. h. at 40 °C	93 % r. h. at 40 °C
Condensation during op-			
eration	Not permitted	Not permitted	Not permitted
EMC	EN 60947-5-1, EN 61000-6-2, EN 61326-3-1	EN 60947-5-1, EN 61000-6-2, EN 61326-3-1	EN 60947-5-1, EN 61000-6-2, EN 61326-3-1

Environmental data	774540	774541	774542
Vibration			
In accordance with the			
standard	EN 60068-2-6	EN 60068-2-6	EN 60068-2-6
Frequency	10 - 55 Hz	10 - 55 Hz	10 - 55 Hz
Amplitude	0,35 mm	0,35 mm	0,35 mm
Airgap creepage			
In accordance with the			
standard	EN 60947-1	EN 60947-1	EN 60947-1
Overvoltage category	/	/	/
Pollution degree	2	2	2
Rated insulation voltage	250 V	250 V	250 V
Rated impulse withstand voltage	4 kV	4 kV	4 kV
Protection type	4 NV	4 NV	4 NV
Mounting area (e.g.			
control cabinet)	IP54	IP54	IP54
Housing	IP40	IP40	IP40
Terminals	IP20	IP20	IP20
Mechanical data	774540	774541	774542
Mounting position	Any	Any	Any
Mechanical life	10,000,000 cycles	10,000,000 cycles	10,000,000 cycles
Material	,,		
Bottom	PPO UL 94 V0	PPO UL 94 V0	PPO UL 94 V0
Front	ABS UL 94 V0	ABS UL 94 V0	ABS UL 94 V0
Тор	PPO UL 94 V0	PPO UL 94 V0	PPO UL 94 V0
Connection type	Screw terminal	Screw terminal	Screw terminal
Mounting type	Fixed	Fixed	Fixed
Conductor cross section with screw terminals			
1 core flexible	0,2 - 4 mm², 24 - 10 AWO	3 0,2 - 4 mm², 24 - 10 AWG	0,2 - 4 mm², 24 - 10 AWG
2 core with the same			
cross section, flexible	0.0 0.5 04. 44	0.0 0.5 2.04.44	0.0 0.5
with crimp connectors, no plastic sleeve	0,2 - 2,5 mm ² , 24 - 14 AWG	0,2 - 2,5 mm², 24 - 14 AWG	0,2 - 2,5 mm², 24 - 14 AWG
2 core with the same	AWO	Allo	AWO
cross section, flexible			
without crimp connect-			
ors or with TWIN crimp	0,2 - 2,5 mm², 24 - 14 AWG	0,2 - 2,5 mm², 24 - 14	0,2 - 2,5 mm², 24 - 14
connectors	AVVG	AWG	AWG
Torque setting with screw terminals	0,6 Nm	0,6 Nm	0,6 Nm
Dimensions			
Height	87 mm	87 mm	87 mm
Width	45 mm	45 mm	45 mm
Depth	121 mm	121 mm	121 mm
Weight	360 g	360 g	360 g

Where standards are undated, the 2017-01 latest editions shall apply.

Order no. 774544 - 774545

See below for more order numbers

General	774544	774545
Approvals	CCC, CE, EAC (Eurasian), TÜV, cULus Listed	CCC, CE, EAC (Eurasian), TÜV, cULus Listed
Electrical data	774544	774545
Supply voltage		
Voltage	24 V	24 V
Kind	DC	DC
Voltage tolerance	-15 %/+10 %	-15 %/+10 %
Output of external power supply		
(DC)	4,5 W	4,5 W
Residual ripple DC	160 %	160 %
Duty cycle	100 %	100 %
Max. inrush current impulse		
Current pulse, A1	5 A	5 A
Pulse duration, A1	1 ms	1 ms
Inputs	774544	774545
Number	2	2
Voltage at		
Input circuit DC	24 V	24 V
Start circuit DC	24 V	24 V
Feedback loop DC	24 V	24 V
Current at		
Input circuit DC	35 mA	35 mA
Start circuit DC	50 mA	50 mA
Feedback loop DC	3,5 mA	3,5 mA
Min. input resistance at power-on	135 Ohm	135 Ohm
Max. overall cable resistance RI-max		
Single-channel at UB DC	100 Ohm	100 Ohm
Dual-channel without detection		
of shorts across contacts at UB	400 Okaza	400 Okaza
DC	100 Ohm	100 Ohm
Dual-channel with detection of shorts across contacts at UB DC	: 10 Ohm	10 Ohm
Relay outputs	774544	774545
Number of output contacts		
Safety contacts (N/O), instant-		
aneous	3	3
Safety contacts (N/O), delayed	2	2
Max. short circuit current IK	1 kA	1 kA
Utilisation category		
In accordance with the standard	EN 60947-4-1	EN 60947-4-1

Relay outputs	774544	774545	
Utilisation category of safety con-			
tacts			
AC1 at	240 V	240 V	
Min. current	0,01 A	0,01 A	
Max. current	8 A	8 A	
Max. power	2000 VA	2000 VA	
DC1 at	24 V	24 V	
Min. current	0,01 A	0,01 A	
Max. current	8 A	8 A	
Max. power	200 W	200 W	
Utilisation category of safety contacts delayed			
AC1 at	240 V	240 V	
Min. current	0,01 A	0,01 A	
Max. current	8 A	8 A	
Max. power	2000 VA	2000 VA	
DC1 at	24 V	24 V	
Min. current	0,01 A	0,01 A	
Max. current	8 A	8 A	
Max. power	200 W	200 W	
Utilisation category			
In accordance with the standard	EN 60947-5-1	EN 60947-5-1	
Utilisation category of safety contacts			
AC15 at	230 V	230 V	
Max. current	5 A	5 A	
DC13 (6 cycles/min) at	24 V	24 V	
Max. current	7 A	7 A	
Utilisation category of safety contacts delayed			
AC15 at	230 V	230 V	
Max. current	5 A	5 A	
DC13 (6 cycles/min) at	24 V	24 V	
Max. current	7 A	7 A	
Utilisation category in accordance with UL			
Voltage	240 V AC G. P.	240 V AC G. P.	
With current	8 A	8 A	
Voltage	24 V DC Resistive	24 V DC Resistive	
With current	5 A	5 A	
Pilot Duty	C300, R300	C300, R300	

Relay outputs	774544	774545
External contact fuse protection, safety contacts		
In accordance with the standard	EN 60947-5-1	EN 60947-5-1
Max. melting integral	240 A ² s 240 A ² s	
Blow-out fuse, quick	10 A 10 A	
Blow-out fuse, slow	6 A	6 A
Blow-out fuse, gG	10 A	10 A
Circuit breaker 24V AC/DC, characteristic B/C	6 A	6 A
External contact fuse protection, delayed safety contacts		
Max. melting integral	240 A ² s	240 A ² s
Blow-out fuse, quick	10 A	10 A
Blow-out fuse, slow	6 A	6 A
Blow-out fuse, gG	10 A	10 A
Circuit breaker 24 V AC/DC, characteristic B/C	6 A	6 A
Contact material	AgSnO2 + 0,2 μm Au	AgSnO2 + 0,2 μm Au
Conventional thermal current	774544	774545
while loading several contacts		
Ith per contact at UB DC; AC1: 240 V, DC1: 24 V		
Conv. therm. current with 1 contact	8 A	8 A
Conv. therm. current with 2 contacts	6,8 A	6,8 A
Conv. therm. current with 3 contacts	5,5 A	5,5 A
Conv. therm. current with 4 contacts	4,8 A	4,8 A
Conv. therm. current with 5 contacts	4,3 A	4,3 A
Times	774544	774545
Switch-on delay		
With automatic start typ.	350 ms	350 ms
With automatic start max.	650 ms	650 ms
With automatic start after power		
on typ.	385 ms	385 ms
With automatic start after power	700 ma	700 ma
on max. With monitored start typ	700 ms 35 ms	700 ms 35 ms
With monitored start typ. With monitored start max.	70 ms	70 ms
Delay-on de-energisation	1 0 1110	1 V 1119
With E-STOP typ.	15 ms	15 ms
With E-STOP typ. With E-STOP max.	30 ms	30 ms
With power failure typ.	85 ms	85 ms
With power failure max.	200 ms	200 ms
- viiii powei ialiule Illax.	200 1113	200 1113

Times	774544	774545
Recovery time at max. switching		
frequency 1/s	50	=0
After E-STOP	50 ms +tv 50 ms +tv	
After power failure	250 ms	250 ms
Delay time tv	0,5 s	3 s
Time accuracy	-15% / +15% +50 ms	-15% / +15% +50 ms
Repetition accuracy	2 %	2 %
Waiting period with a monitored start	300 ms	300 ms
Min. start pulse duration with a monitored start	30 ms	30 ms
Supply interruption before de-energisation	20 ms	20 ms
Simultaneity, channel 1 and 2 max.	∞	∞
Environmental data	774544	774545
Climatic suitability	EN 60068-2-78	EN 60068-2-78
Ambient temperature		
Temperature range	-10 - 55 °C	-10 - 55 °C
Storage temperature		
Temperature range	-40 - 85 °C	-40 - 85 °C
Climatic suitability		_
Humidity	93 % r. h. at 40 °C	93 % r. h. at 40 °C
Condensation during operation	Not permitted	Not permitted
EMC	EN 60947-5-1, EN 61000-6-2, EN 61326-3-1	EN 60947-5-1, EN 61000-6-2, EN 61326-3-1
Vibration		
In accordance with the standard	EN 60068-2-6	EN 60068-2-6
Frequency	10 - 55 Hz	10 - 55 Hz
Amplitude	0,35 mm	0,35 mm
Airgap creepage	•	
In accordance with the standard	EN 60947-1	EN 60947-1
Overvoltage category	III / II	III / II
Pollution degree	2	2
Rated insulation voltage	250 V	250 V
Rated impulse withstand voltage	4 kV	4 kV
Protection type		
Mounting area (e.g. control cab-		
inet)	IP54	IP54
Housing	IP40	IP40
Terminals	IP20	IP20
Mechanical data	774544	774545
Mechanical data Mounting position Mechanical life	774544 Any 10,000,000 cycles	774545 Any 10,000,000 cycles

Mechanical data	774544	774545
Material		
Bottom	PPO UL 94 V0	PPO UL 94 V0
Front	ABS UL 94 V0	ABS UL 94 V0
Тор	PPO UL 94 V0	PPO UL 94 V0
Connection type	Screw terminal	Screw terminal
Mounting type	Fixed	Fixed
Conductor cross section with screw terminals	,	
1 core flexible	0,2 - 4 mm ² , 24 - 10 AWG	0,2 - 4 mm², 24 - 10 AWG
2 core with the same cross section, flexible with crimp connectors, no plastic sleeve	0,2 - 2,5 mm², 24 - 14 AWG	0,2 - 2,5 mm², 24 - 14 AWG
2 core with the same cross sec- tion, flexible without crimp con- nectors or with TWIN crimp con-		
nectors	0,2 - 2,5 mm², 24 - 14 AWG	0,2 - 2,5 mm², 24 - 14 AWG
Torque setting with screw terminals	0,6 Nm	0,6 Nm
Dimensions		
Height	87 mm	87 mm
Width	45 mm	45 mm
Depth	121 mm	121 mm
Weight	350 g	350 g

Where standards are undated, the 2017-01 latest editions shall apply.

Order no. 774547 - 774548

General	774547	774548
Approvals	CCC, CE, EAC (Eurasian), TÜV, cULus Listed	CCC, CE, EAC (Eurasian), TÜV, cULus Listed
Electrical data	774547	774548
Supply voltage		
Voltage	24 V	24 V
Kind	DC	DC
Voltage tolerance	-15 %/+10 %	-15 %/+10 %
Output of external power supply		
(DC)	4,5 W	4,5 W
Residual ripple DC	160 %	160 %
Duty cycle	100 %	100 %
Max. inrush current impulse		
Current pulse, A1	5 A	5 A
Pulse duration, A1	1 ms	1 ms
Inputs	774547	774548
Number	2	2

Inputs	774547	774548
Voltage at		
Input circuit DC	24 V	24 V
Start circuit DC	24 V	24 V
Feedback loop DC	24 V	24 V
Current at		
Input circuit DC	35 mA	35 mA
Start circuit DC	50 mA	50 mA
Feedback loop DC	3,5 mA	3,5 mA
Min. input resistance at power-on	135 Ohm	135 Ohm
Max. overall cable resistance RI-		
max		
Single-channel at UB DC	100 Ohm	100 Ohm
Dual-channel without detection of shorts across contacts at UB		
DC	100 Ohm	100 Ohm
Dual-channel with detection of		
shorts across contacts at UB DC	10 Ohm	10 Ohm
Relay outputs	774547	774548
Number of output contacts		
Safety contacts (N/O), instant-		
aneous	3	3
Safety contacts (N/O), delayed	2	2
Max. short circuit current IK	1 kA	1 kA
Utilisation category		
In accordance with the standard	EN 60947-4-1	EN 60947-4-1
Utilisation category of safety contacts		
AC1 at	240 V	240 V
Min. current	0,01 A	0,01 A
Max. current	8 A	8 A
Max. power	2000 VA	2000 VA
DC1 at	24 V	24 V
Min. current	0,01 A	0,01 A
Max. current	8 A	8 A
Max. power	200 W	200 W
Utilisation category of safety contacts delayed		
AC1 at	240 V	240 V
Min. current	0,01 A	0,01 A
Max. current	8 A	8 A
Max. power	2000 VA	2000 VA
DC1 at	24 V	24 V
Min auront	0,01 A	0,01 A
Min. current	•,•	•
Max. current	8 A	8 A

Relay outputs	774547	774548
Utilisation category		
In accordance with the standard	EN 60947-5-1	EN 60947-5-1
Utilisation category of safety contacts		
AC15 at	230 V	230 V
Max. current	5 A	5 A
DC13 (6 cycles/min) at	24 V	24 V
Max. current	7 A	7 A
Utilisation category of safety contacts delayed		
AC15 at	230 V	230 V
Max. current	5 A	5 A
DC13 (6 cycles/min) at	24 V	24 V
Max. current	7 A	7 A
Utilisation category in accordance with UL		
Voltage	240 V AC G. P.	240 V AC G. P.
With current	8 A	8 A
Voltage	24 V DC Resistive	24 V DC Resistive
With current	5 A	5 A
Pilot Duty	C300, R300	C300, R300
External contact fuse protection, safety contacts		
In accordance with the standard	EN 60947-5-1	EN 60947-5-1
Max. melting integral	240 A²s	240 A ² s
Blow-out fuse, quick	10 A	10 A
Blow-out fuse, slow	6 A	6 A
Blow-out fuse, gG	10 A	10 A
Circuit breaker 24V AC/DC, characteristic B/C	6 A	6 A
External contact fuse protection, delayed safety contacts		
Max. melting integral	240 A ² s	240 A ² s
Blow-out fuse, quick	10 A	10 A
Blow-out fuse, slow	6 A	6 A
Blow-out fuse, gG	10 A	10 A
Circuit breaker 24 V AC/DC,		
characteristic B/C	6 A	6 A
Contact material	AgSnO2 + 0,2 μm Au	AgSnO2 + 0,2 μm Au

Conventional thermal current	774547	774548
while loading several contacts		
Ith per contact at UB DC; AC1: 240 V, DC1: 24 V		
Conv. therm. current with 1 contact	8 A	8 A
Conv. therm. current with 2 contacts	6,8 A	6,8 A
Conv. therm. current with 3 contacts	5,5 A	5,5 A
Conv. therm. current with 4 contacts	4,8 A	4,8 A
Conv. therm. current with 5 contacts	4,3 A	4,3 A
Times	774547	774548
Switch-on delay		
With automatic start typ.	350 ms	350 ms
With automatic start max.	650 ms	650 ms
With automatic start after power		333 1113
on typ. With automatic start after power	385 ms	385 ms
on max.	700 ms	700 ms
With monitored start typ.	35 ms	35 ms
With monitored start max.	70 ms	70 ms
Delay-on de-energisation		
With E-STOP typ.	15 ms	15 ms
With E-STOP max.	30 ms	30 ms
With power failure typ.	85 ms	85 ms
With power failure max.	200 ms	200 ms
Recovery time at max. switching frequency 1/s		
After E-STOP	50 ms +tv	50 ms +tv
After power failure	250 ms	250 ms
Delay time tv	10 s	0,3 s, 5 s, 10 s, 20 s, 40 s, 60 s, 80 s, 100 s, 150 s, 200 s, 250 s, 300 s
Time accuracy	-15% / +15% +50 ms	-15% / +15% +50 ms
Repetition accuracy	2 %	2 %
Waiting period with a monitored		-
start	300 ms	300 ms
Min. start pulse duration with a monitored start	30 ms	30 ms
Supply interruption before de-energisation	20 ms	20 ms
Simultaneity, channel 1 and 2 max.	∞	∞
Environmental data	774547	774548
Climatic suitability	EN 60068-2-78	EN 60068-2-78
Ambient temperature		
Temperature range	-10 - 55 °C	-10 - 55 °C

Environmental data	774547	774548
	114041	114540
Storage temperature	40. 95 °C	40. 95 °C
Temperature range	-40 - 85 °C	-40 - 85 °C
Climatic suitability	00.0%	00.0/
Humidity	93 % r. h. at 40 °C	93 % r. h. at 40 °C
Condensation during operation	Not permitted	Not permitted
EMC	EN 60947-5-1, EN 61000-6-2, EN 61326-3-1	EN 60947-5-1, EN 61000-6-2, EN 61326-3-1
Vibration		
In accordance with the standard	EN 60068-2-6	EN 60068-2-6
Frequency	10 - 55 Hz	10 - 55 Hz
Amplitude	0,35 mm	0,35 mm
Airgap creepage		
In accordance with the standard	EN 60947-1	EN 60947-1
Overvoltage category	III / II	III / II
Pollution degree	2	2
Rated insulation voltage	250 V	250 V
Rated impulse withstand voltage	4 kV	4 kV
Protection type		
Mounting area (e.g. control cab-		
inet)	IP54	IP54
Housing	IP40	IP40
Terminals	IP20	IP20
Mechanical data	774547	774548
Mechanical data Mounting position	774547 Any	774548 Any
Mounting position	Any	Any
Mounting position Mechanical life	Any	Any
Mounting position Mechanical life Material	Any 10,000,000 cycles	Any 10,000,000 cycles
Mounting position Mechanical life Material Bottom	Any 10,000,000 cycles PPO UL 94 V0	Any 10,000,000 cycles PPO UL 94 V0
Mounting position Mechanical life Material Bottom Front	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0
Mounting position Mechanical life Material Bottom Front Top	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0
Mounting position Mechanical life Material Bottom Front Top Connection type	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal
Mounting position Mechanical life Material Bottom Front Top Connection type Mounting type Conductor cross section with screw	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed
Mounting position Mechanical life Material Bottom Front Top Connection type Mounting type Conductor cross section with screw terminals	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal
Mounting position Mechanical life Material Bottom Front Top Connection type Mounting type Conductor cross section with screw terminals 1 core flexible 2 core with the same cross section, flexible with crimp connect-	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed 0,2 - 4 mm², 24 - 10 AWG	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed 0,2 - 4 mm², 24 - 10 AWG
Mounting position Mechanical life Material Bottom Front Top Connection type Mounting type Conductor cross section with screw terminals 1 core flexible 2 core with the same cross section, flexible with crimp connectors, no plastic sleeve	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed
Mounting position Mechanical life Material Bottom Front Top Connection type Mounting type Conductor cross section with screw terminals 1 core flexible 2 core with the same cross section, flexible with crimp connectors, no plastic sleeve 2 core with the same cross sections, no plastic sleeve	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed 0,2 - 4 mm², 24 - 10 AWG	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed 0,2 - 4 mm², 24 - 10 AWG
Mounting position Mechanical life Material Bottom Front Top Connection type Mounting type Conductor cross section with screw terminals 1 core flexible 2 core with the same cross section, flexible with crimp connectors, no plastic sleeve 2 core with the same cross section, flexible without crimp con-	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed 0,2 - 4 mm², 24 - 10 AWG	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed 0,2 - 4 mm², 24 - 10 AWG
Mounting position Mechanical life Material Bottom Front Top Connection type Mounting type Conductor cross section with screw terminals 1 core flexible 2 core with the same cross section, flexible with crimp connectors, no plastic sleeve 2 core with the same cross sections, no plastic sleeve	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed 0,2 - 4 mm², 24 - 10 AWG 0,2 - 2,5 mm², 24 - 14 AWG	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed 0,2 - 4 mm², 24 - 10 AWG 0,2 - 2,5 mm², 24 - 14 AWG
Mounting position Mechanical life Material Bottom Front Top Connection type Mounting type Conductor cross section with screw terminals 1 core flexible 2 core with the same cross section, flexible with crimp connectors, no plastic sleeve 2 core with the same cross section, flexible without crimp connectors or with TWIN crimp connectors or with TWIN crimp connectors	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed 0,2 - 4 mm², 24 - 10 AWG 0,2 - 2,5 mm², 24 - 14 AWG	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed 0,2 - 4 mm², 24 - 10 AWG
Mounting position Mechanical life Material Bottom Front Top Connection type Mounting type Conductor cross section with screw terminals 1 core flexible 2 core with the same cross section, flexible with crimp connectors, no plastic sleeve 2 core with the same cross section, flexible without crimp connectors or with TWIN crimp connectors	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed 0,2 - 4 mm², 24 - 10 AWG 0,2 - 2,5 mm², 24 - 14 AWG	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed 0,2 - 4 mm², 24 - 10 AWG 0,2 - 2,5 mm², 24 - 14 AWG
Mounting position Mechanical life Material Bottom Front Top Connection type Mounting type Conductor cross section with screw terminals 1 core flexible 2 core with the same cross section, flexible with crimp connectors, no plastic sleeve 2 core with the same cross section, flexible without crimp connectors or with TWIN crimp connectors Torque setting with screw terminals Dimensions	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed 0,2 - 4 mm², 24 - 10 AWG 0,2 - 2,5 mm², 24 - 14 AWG	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed 0,2 - 4 mm², 24 - 10 AWG 0,2 - 2,5 mm², 24 - 14 AWG
Mounting position Mechanical life Material Bottom Front Top Connection type Mounting type Conductor cross section with screw terminals 1 core flexible 2 core with the same cross section, flexible with crimp connectors, no plastic sleeve 2 core with the same cross section, flexible without crimp connectors or with TWIN crimp connectors Torque setting with screw terminals	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed 0,2 - 4 mm², 24 - 10 AWG 0,2 - 2,5 mm², 24 - 14 AWG 0,6 Nm 87 mm	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed 0,2 - 4 mm², 24 - 10 AWG 0,2 - 2,5 mm², 24 - 14 AWG 0,6 Nm
Mounting position Mechanical life Material Bottom Front Top Connection type Mounting type Conductor cross section with screw terminals 1 core flexible 2 core with the same cross section, flexible with crimp connectors, no plastic sleeve 2 core with the same cross section, flexible without crimp connectors or with TWIN crimp connectors or with TWIN crimp connectors Torque setting with screw terminals Dimensions Height	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed 0,2 - 4 mm², 24 - 10 AWG 0,2 - 2,5 mm², 24 - 14 AWG 0,6 Nm	Any 10,000,000 cycles PPO UL 94 V0 ABS UL 94 V0 PPO UL 94 V0 Screw terminal Fixed 0,2 - 4 mm², 24 - 10 AWG 0,2 - 2,5 mm², 24 - 14 AWG 0,6 Nm 87 mm

Mechanical data	774547	774548
Weight	350 g	360 g

Where standards are undated, the 2017-01 latest editions shall apply.

Safety characteristic data



NOTICE

You must comply with the safety-related characteristic data in order to achieve the required safety level for your plant/machine.

Operating mode	EN ISO 13849-1: 2015	EN ISO 13849-1: 2015	EN 62061 SIL CL	EN 62061 PFH _D [1/h]	EN ISO 13849-1: 2015
	PL	Category			T _м [year]
Safety contacts, instantaneous	PL e	Cat. 4	SIL CL 3	2,31E-09	20
Safety contacts, delayed <30 s	PL d	Cat. 3	SIL CL 3	2,64E-09	20
Safety contacts, delayed ≥30 s	PL c	Cat. 1	SIL CL 1	2,87E-09	20

All the units used within a safety function must be considered when calculating the safety characteristic data.



INFORMATION

A safety function's SIL/PL values are **not** identical to the SIL/PL values of the units that are used and may be different. We recommend that you use the PAScal software tool to calculate the safety function's SIL/PL values.

Supplementary data



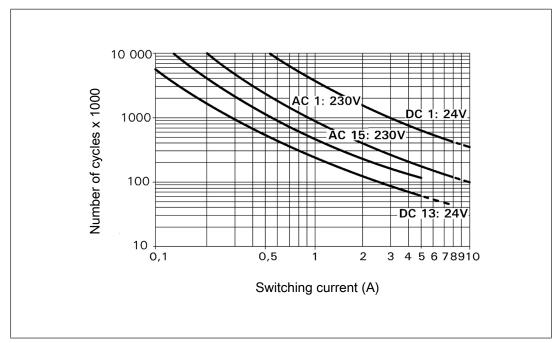
CAUTION!

It is essential to consider the relay's service life graphs. The relay outputs' safety-related characteristic data is only valid if the values in the service life graphs are met.

The PFH value depends on the switching frequency and the load on the relay output. If the service life graphs are not accessible, the stated PFH value can be used irrespective of the switching frequency and the load, as the PFH value already considers the relay's B10d value as well as the failure rates of the other components.

Service life graph

The service life graphs indicate the number of cycles from which failures due to wear must be expected. The wear is mainly caused by the electrical load; the mechanical load is negligible.



Example

Inductive load: 0.2 A

Utilisation category: AC15

Contact service life: 4 000 000 cycles

Provided the application to be implemented requires fewer than 4 000 000 cycles, the PFH value (see Technical details) can be used in the calculation.

To increase the service life, sufficient spark suppression must be provided on all output contacts. With capacitive loads, any power surges that occur must be noted. With DC contactors, use flywheel diodes for spark suppression.

Order reference

Product type	Features	Connection type	Order no.
PNOZ XV3	24 VDC; Delay: 0.5 s fixed	Screw terminals	774 544
PNOZ XV3	24 VDC; Delay: 3 s fixed	Screw terminals	774 545
PNOZ XV3	24 VDC; Delay: 10 s fixed	Screw terminals	774 547
PNOZ XV3	24 VDC; Delay: up to 3 s selectable	Screw terminals	774 542
PNOZ XV3	24 VDC; Delay: up to 30 s selectable	Screw terminals	774 540
PNOZ XV3	24 VDC; Delay: up to 300 s selectable	Screw terminals	774 548
PNOZ XV3	24 VAC; Delay: up to 300 s selectable	Screw terminals	774 541

EC declaration of conformity

This product/these products meet the requirements of the directive 2006/42/EC for machinery of the European Parliament and of the Council. The complete EC Declaration of Conformity is available on the Internet at www.pilz.com/support/downloads.

Representative: Norbert Fröhlich, Pilz GmbH & Co. KG, Felix-Wankel-Str. 2, 73760 Ost-

fildern, Germany

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Pilz develops environmentally-friendly products using ecological materials and energy-saving technologies.

Offices and production facilities are ecologically designed, environmentally-aware and energy-saving. So Pilz offers sustainability, plus the security of using energy-efficient products and environmentally-friendly solutions.











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